

BORDER MACHINES

Border systems serge, measure, cut, mark, and close borders. Machines function as part of the continuous flow system or as freestanding units.

PE504-DO Double Border Serger System

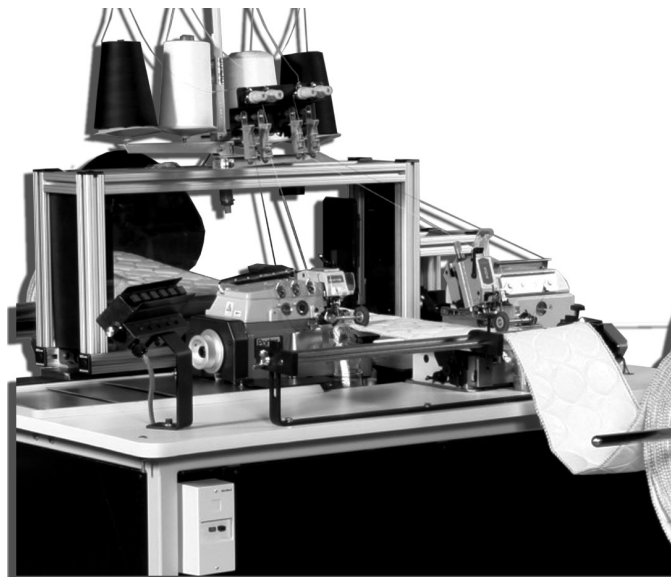
- High-speed continuous flow
- Left and right sewing heads
- Raw border is pulled directly from either cart or roll
- Serged borders feed directly to border cutter or windup unit
- Border width from 3 ½" – 20" (89 mm – 508 mm)
- Automatic thread break and material run-out detection

Material: Up to ½" (12.7 mm)

Speed: 6000 rpm @ 4.5 spi

Footprint: 54" × 112" (1.3 m × 2.8 m)

Yield: 40+/- yards/minute



PE504-OU Over/Under Double Border Serger System

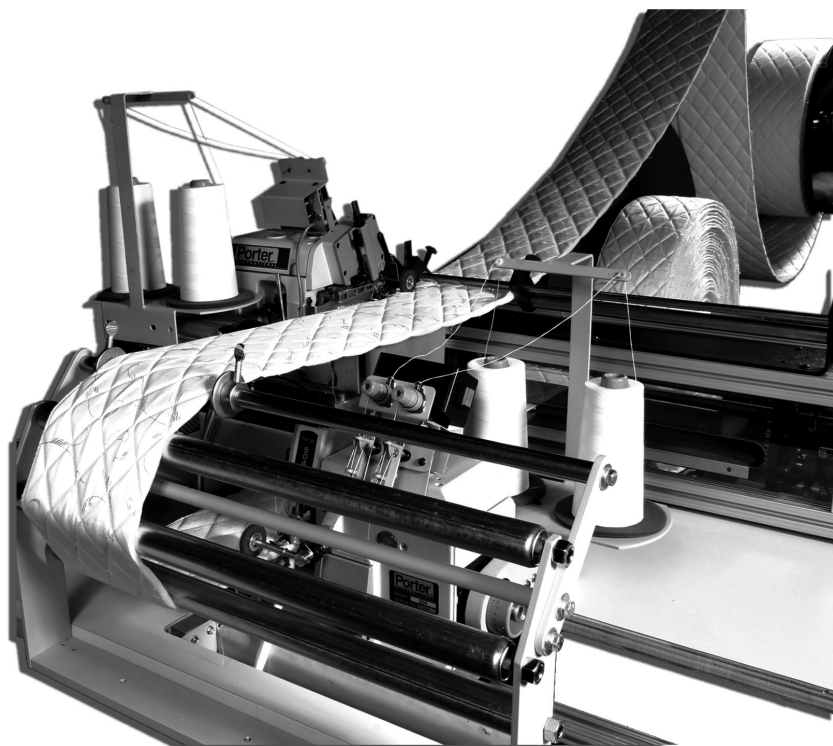
- Two right-hand sewing heads operating in over and under technique
- Border width from 3 ½" – 21" (89 mm – 533 mm)
- Increased material capacity to 40" (1 m) rolls
- Ability to idle one sewing head when necessary
- Serged borders feed directly to a variable tension winder
- Independent sewing drives, eliminates clutch and Jack shaft

Material: Up to ½" (12.7 mm)

Speed: 6000 rpm @ 4.5 spi

Footprint: 54" × 90" (1.3 m × 2.3 m)

Yield: 40+/- yards/minute



P504-DO 18" Double Border Serger System

- Material flips 90°
- Two right-hand sewing heads
- Border width from 2" – 18" (50 mm – 457 mm)
- Automatic thread break and material run-out detection

Material: Up to ½" (12.7 mm)

Speed: 3200 rpm @ 4.5 spi

Footprint: 54" × 90" (1.3 m × 2.3 m)

Yield: 24+/- yards/minute