



Gribetz International

RELIANCE[®] M4/2+

High-Speed Multi-Needle Chainstitch Quilting Machines



GLOBAL SYSTEMS GROUP[®]

A DIVISION OF *Leggatt & Platt.*

RELIANCE® M4/2+

HIGH-SPEED MULTI-NEEDLE CHAINSTITCH QUILTING MACHINES

Reliance M4+ is a fully computerized, high-speed chainstitch quilting machine featuring Point & Sew® and 360° Tack & Jump® quilting and TJ Link™.

The Reliance series' heavy-duty construction and advanced features make it ideal for quilting a full range of materials such as mattress panels, bedspreads, comforters, sleeping bags, upholstery, and apparel components.



RELIANCE M4/2 +

- Point & Sew software uses icon-based touch screen menus, independent of language
- Diagnostic software records operating status of key systems
- Quilts a wide range of material thicknesses
- EquiStitch™ ensures equalized stitch length in all sewing directions
- Unique looper blocks and holders designed to ensure ease of threading and changeover
- Continuous feeding motion and carriage movement without indexing for smoother operation
- Automatic position of needle shaft for quick looper timing adjustments
- Exclusive pattern compensation for on-the-fly adjustments
- Automatic trimming of top threads when sewing
- Meets all OSHA and CE safety directives



Windows® CE icon-based touch screen

RELIANCE M4+

- Sews Class I-IV patterns including intricate 360° Tack & Jump designs and TJ Link
- Tail length is adjustable using Point & Sew software for Tack & Jump patterns
- Includes 45 standard Class I-IV patterns and 5 TJ Link designs
- Automatic top thread trim on Tack & Jump
- Tick joiner



RELIANCE M2+

- Sews Class I-II patterns including intricate 180° designs
- Includes 30 standard Class I-II patterns



Reliance Specifications & Dimensions

Carriage travel: 6" (152 mm)

Number of needle bars: 3

Needle bar spacing: 3" between bars (76 mm)

Needle spacing: 1" (25 mm)

Stitch length: 6 to 10 spi (152 to 254 sp mm)

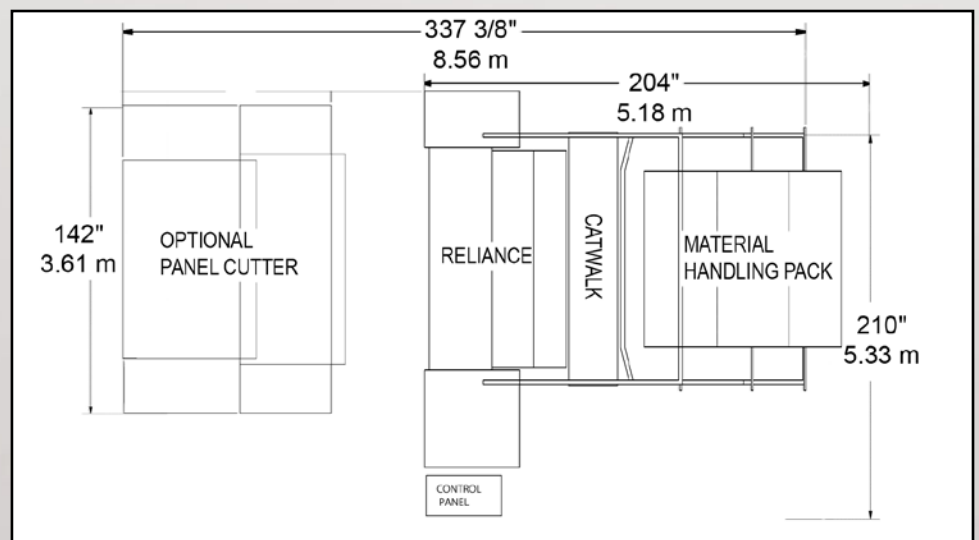
RPM: 1200 – Recommended run speed 1000

Looper bases: 102

Loopers: 45

Thread break detectors: 45

Power: as required



Our experienced Global Systems Group sales and technical support team provide customized solutions for increasing production and reducing manufacturing cost. Contact your local Global Systems Group representative today.



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